## DATA SHEET

## TDA1579

TDA1579T
Decoder for traffic warning (VWF) radio transmissions

File under Integrated Circuits, IC01

## GENERAL DESCRIPTION

The TDA1579 decoder is for radio transmissions having 57 kHz amplitude-modulated subcarriers as used in the German 'Verkehrs Warnfunk' (VWF) traffic warning system.

## Features

- Selective subcarrier amplifier ( 57 kHz ) with gain control
- Transmitter identification signal (SK) decoder
- Area identification signal (BK) and announcement identification signal (DK) active filtering
- BK and DK decoders (Schmitt trigger with switched hysteresis)
- BK and DK switch-on/switch-off delay circuits
- Driver output for SK indicator (LED)
- SK and BK control outputs.


## QUICK REFERENCE DATA

Measured in Fig. 1 at $V_{\text {iSK }}=8 \mathrm{mV} ; f=57 \mathrm{kHz}$ amplitude modulated with $\mathrm{f}_{\mathrm{m}}=34.95 \mathrm{~Hz}$ and $\mathrm{m}=60 \%$ for 'BK-traffic area C' signal; or with $\mathrm{f}_{\mathrm{m}}=125 \mathrm{~Hz}$ and $\mathrm{m}=30 \%$ for DK signal.

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage |  | $\mathrm{V}_{\mathrm{P}}$ | 7.5 | 8.5 | 12 | V |
| Supply current |  | $\mathrm{I}_{\mathrm{P}}$ | - | 6 | - | mA |
| Nominal input voltage | at $\mathrm{f}=57 \mathrm{kHz}$ | $\mathrm{V}_{\text {iSK }}$ | - | 8 | - | mV |
| Input impedance | at $\mathrm{f} \leq 57 \mathrm{kHz}$ | $\left\|z_{i}\right\|$ | 100 | - | - | $\mathrm{k} \Omega$ |
| Control level | $-3 \mathrm{~dB}$ | $\mathrm{V}_{\text {iSk }}$ | - | 2.4 | - | mV |
| Input voltage | peak-to-peak value | $V_{i(p-p)}$ | 2 | - | - | V |
| SK switch-on threshold level |  | $\mathrm{m}_{\text {BKon }}$ | - | 42 | - | \% |
| SK switch hysteresis |  | $\Delta \mathrm{m}_{\mathrm{BK}}$ | - | 3.5 | - | dB |
| SK switch-on delay |  | $\mathrm{t}_{\text {dSKon }}$ | - | 150 | - | ms |
| SK switch-off delay |  | $\mathrm{t}_{\text {dSKoff }}$ | - | 750 | - | ms |
| DK switch-on threshold level |  | $\mathrm{m}_{\text {DKon }}$ | - | 13 | - | \% |
| DK switch hysteresis |  | $\Delta \mathrm{m}_{\mathrm{DK}}$ | - | 3.6 | - | dB |
| DK switch-on delay |  | $\mathrm{t}_{\mathrm{dDK}}$ n | - | 750 | - | ms |
| DK switch-off delay |  | $\mathrm{t}_{\mathrm{dDK}}$ off | - | 750 | - | ms |
| Ambient operating temperature range |  | $\mathrm{T}_{\text {amb }}$ | -30 | - | + 80 | ${ }^{\circ} \mathrm{C}$ |

## PACKAGE OUTLINES

TDA1579: 18-lead DIL; plastic (SOT102); SOT102-1; 1996 August 12.
TDA1579T: 20-lead mini-pack; plastic (SO20; SOT163A); SOT163-1; 1996 August 12.

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## RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134). All pin numbers in this table apply to TDA1579; for TDA1579T refer to Fig. 1.

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage | pin 7 | $\mathrm{V}_{\mathrm{P}}=\mathrm{V}_{7-18}$ | - | - | 15 | V |
| Switch output voltage | pin 1 | $\mathrm{V}_{1-18}$ | - | - | 23 | V |
|  | pins 2 or 3 | $\mathrm{V}_{2 ; 3-18}$ | - | - | 15 | V |
|  | pins 1, 2 or 3 | $-\mathrm{V}_{1 ; 2 ; 3-18}$ | - | - | 0.5 | $V$ |
| Switch output current | pin 1 | $\mathrm{l}_{1}$ | - | - | 50 | mA |
|  | pins 2 or 3 | $\mathrm{I}_{2} 3$ | - | - | 5 | mA |
|  | pins 1, 2 or 3 | $-l_{1 ; 2 ; 3}$ | - | - | 10 | mA |
| Signal input voltage | pin 13 | $\mathrm{V}_{13-18}$ | - | - | $\mathrm{V}_{P}$ |  |
|  | pin 13 | - $\mathrm{V}_{13-18}$ | - | - | 0.5 | V |
| Signal input current | pin 13 | $-l_{13}$ | - | - | 10 | mA |
| Total power dissipation |  | $\mathrm{P}_{\text {tot }}$ | - | - | 800 | mW |
| Storage temperature range |  | $\mathrm{T}_{\text {stg }}$ | -55 | - | +150 | ${ }^{\circ} \mathrm{C}$ |
| Operating ambient temperature range |  | $\mathrm{T}_{\mathrm{amb}}$ | -30 | - | +80 | ${ }^{\circ} \mathrm{C}$ |

## CHARACTERISTICS

$\mathrm{V}_{\mathrm{P}}=8.5 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$; measured at nominal input signal: $\mathrm{V}_{\mathrm{iSK}}=8 \mathrm{mV}, \mathrm{f}=57 \mathrm{kHz}$ amplitude modulated with $f_{m}=34.95 \mathrm{~Hz}$ and $m=60 \%$ for 'BK-traffic area C' signal; or with $f_{m}=125 \mathrm{~Hz}$ and $m=30 \%$ for DK signal.
All pin numbers in this table apply to TDA1579, for TDA1579T refer to Fig.1.

| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply voltage | pin 7 | $\mathrm{V}_{\mathrm{P}}$ | 7.5 | - | 12 | $V$ |
| Supply current | pin 7 | $\mathrm{I}_{\mathrm{P}}$ | - | 6 | 10 | mA |
| SK amplifier/decoder |  |  |  |  |  |  |
| Input impedance | $\mathrm{f} \leq 57 \mathrm{kHz}$ | $\left\|Z_{i}\right\|$ | 100 | - | - | $\mathrm{k} \Omega$ |
| Input voltage (peak-topeak value) |  | $V_{i(p-p)}$ | 2 | - | - | V |
| Input voltage at start of gain control | $\mathrm{V}_{\text {o9BK }}=-3 \mathrm{~dB}$ | ViSK | - | 2.4* | - | mV |
| Voltage gain | $\mathrm{V}_{\text {9BK }} / \mathrm{V}_{13 \mathrm{SK}}$ | $\mathrm{G}_{\mathrm{v9}-13}$ | - | 44* | - | dB |
| Gain spread |  | $\pm \Delta \mathrm{G}_{\mathrm{v9-13}}$ | - | - | 2 | dB |
| Gain control range |  | $\Delta \mathrm{G}_{v}$ | 40 | - | - | dB |
| Controlled output voltage |  | $V_{\text {O9BK }}$ | - | 440 | - | mV |
|  |  | $\mathrm{V}_{\text {o9DK }}$ | - | 220 | - | mV |

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| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BK circuit |  |  |  |  |  |  |
| Switch-on threshold level | pin 3 high-Z | $V_{\text {o5BKon }}$ | 600 | 670 | 750 | mV |
| Switch hysteresis |  | $\mathrm{V}_{\text {o5BKon }}$ | 3 | 3.5 | 4 | dB |
|  |  | $\overline{V_{\text {o5BKoff }}}$ |  |  |  |  |
| BK switch threshold level <br> for BK-off (SK-off)$\quad$ pin 3 |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  | conducting | $V_{4-18 \text { off }}$ | 0.8 | 0.88 | 0.97 | V |
| (typ. value $=0.21 \mathrm{~V}_{8-18}$ ) |  |  |  |  |  |  |
| SK output (pin 3) |  |  |  |  |  |  |
| allowable load current |  | $\mathrm{I}_{3}$ | - | - | 1.5 | mA |
| saturation voltage | $\mathrm{I}_{3}=1.5 \mathrm{~mA}$ | $V_{3-18 \text { sat }}$ | - | - | 0.35 | V |
| rejection voltage | $\mathrm{I}_{3}<5 \mu \mathrm{~A}$ | $V_{3-18}$ | 18 | - | - | V |
| Indicator driver (pin 1) |  |  |  |  |  |  |
| allowable load current |  | $\mathrm{I}_{1}$ | - | - | 40 | mA |
| saturation voltage | $\mathrm{I}_{1}=20 \mathrm{~mA}$ | $V_{1-18 \text { sat }}$ | - | - | 0.8 | V |
| rejection voltage | $\mathrm{I}_{1}<10 \mu \mathrm{~A}$ | $V_{1-18}$ | 23 | - | - | V |
| DK circuit |  |  |  |  |  |  |
| Switch-on threshold level | pin 2 high-Z | $\mathrm{V}_{15 \mathrm{DKon}}$ | 600 | 670 | 750 | mV |
| Switch hysteresis |  | $\frac{V_{15 \mathrm{DKon}}}{\mathrm{~V}_{15 \mathrm{DKoff}}}$ | 3.1 | 3.6 | 4.1 | dB |
| DK switch threshold levelfor DK-off (Schmitt |  |  |  |  |  |  |
| trigger output) (typ. value $1 \times \mathrm{V}_{\mathrm{BE}}$ ) | conducting | $V_{16-180 f f}$ | - | 0.6 | - | V |
| DK output (pin 2) |  |  |  |  |  |  |
| allowable load current |  | $\mathrm{I}_{2}$ | - | - | 1.5 | mA |
| saturation voltage | $\mathrm{I}_{2}=1.5 \mathrm{~mA}$ | $\mathrm{V}_{2-18 \text { sat }}$ | - | - | 0.35 | V |
| rejection voltage | $\mathrm{I}_{2}<5 \mu \mathrm{~A}$ | $\mathrm{V}_{2-18}$ | 18 | - | - | V |
| BK and DK filter amplifiers |  |  |  |  |  |  |
| Open loop gain | $\mathrm{f}=100 \mathrm{~Hz}$ | Go | 84 | - | - | dB |
| Current gain |  | $\mathrm{G}_{\mathrm{i}}$ | 120 | - | - | dB |
| Input bias current |  | $\pm \mathrm{I}_{\mathrm{i}}$ | - | - | 50 | nA |
| Output offset voltage | $\mathrm{R}_{5-6}=\mathrm{R}_{14-15}$ |  |  |  |  |  |
|  | $=680 \mathrm{k} \Omega$ | $\pm \mathrm{V}_{05-8}$ | - | - | 50 | mV |
|  |  | $\pm \mathrm{V}_{15-8}$ |  |  |  |  |
| Available output current |  | $\pm \mathrm{I}_{0}$ | 1 | - | - | mA |
| Output resistance |  | $\mathrm{R}_{0}$ | - | 2 | 3.5 | $\mathrm{k} \Omega$ |
| Allowable load |  |  |  |  |  |  |
| capacitance |  | $\mathrm{C}_{\mathrm{L}}$ | - | - | 50 | pF |


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| PARAMETER | CONDITIONS | SYMBOL | MIN. | TYP. | MAX. | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Internal reference voltage |  |  |  |  |  |  |
| Output voltage (typ. value $=0.5 \mathrm{~V}_{\mathrm{P}}$ ) |  | $V_{8-18}$ | 4.0 | 4.25 | 4.5 | V |
| Internal resistance of |  |  |  |  |  |  |
| voltage source |  | $\mathrm{R}_{8}$ | - | - | 5 | $\Omega$ |
| Available output current |  | $-\mathrm{l}_{8}$ | 2 | - | - | mA |
|  |  | $+\mathrm{l}_{8}$ | 0.6 | - | - | mA |
| Output short-circuit current (typ. value $=\mathrm{V}_{\mathrm{p}} / 1 \mathrm{k} \Omega$ ) |  | $-\mathrm{l}_{8 \mathrm{sc}}$ | - | 8 | - | mA |
| Reference current source |  |  |  |  |  |  |
| Reference voltage (typ. value $=V_{8-18}-V_{B E}$ ) |  | $V_{17-18}$ | - | 3.6 | - | V |
| Internal biasing resistor |  | $\mathrm{R}_{\mathrm{i17}}$ | - | 5 | - | $\mathrm{k} \Omega$ |
| Allowable range of external reference resistor |  | $\mathrm{R}_{17-18}$ | 180 | - | 270 | k $\Omega$ |

* Selectable by $\mathrm{R}_{12-8}$ or $\mathrm{Z}_{10-8}$.

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## APPLICATION INFORMATION (Fig.1)

| PARAMETER | SYMBOL |  | APPLICATION | UNIT |
| :---: | :---: | :---: | :---: | :---: |
| SK switch-on threshold level at $m_{B K}=60 \%$ | $V_{\text {iSKon }}$ | typ. | 1.8 | mV |
| SK switch-on threshold level at $\mathrm{V}_{\text {iSK }}=8 \mathrm{mV}$ | $\mathrm{m}_{\text {BKon }}$ | typ. | 32 | \% |
|  |  | > | 3.0 | dB |
| SK switch hysteresis | $\mathrm{m}_{\text {BKon }}$ | typ. | 3.5 | $\mathrm{dB}$ |
|  | $\overline{m_{\text {BKoff }}}$ | < | 4.0 |  |
| SK switch-on delay (note 1) |  | typ. | 95 | ms |
|  | $t_{\text {dSKon }}$ | < | 130 | ms |
| SK switch-off delay (note 2) |  | > | 380 | ms |
|  | $\mathrm{t}_{\mathrm{dSK}} \mathrm{off}$ | typ. | 500 | ms |
|  |  | < | 620 | ms |
| DK switch-on threshold level at $m_{D K}=30 \%$ | $V_{\text {iDKon }}$ | typ. | 1.5 | mV |
| DK switch-on threshold level at $\mathrm{V}_{\mathrm{iDK}}=8 \mathrm{mV}$ | $\mathrm{m}_{\text {DKon }}$ | typ. | 13 | \% |
|  | DKon | > | 3.1 | dB |
| DK switch hysteresis | $\mathrm{m}_{\text {DKon }}$ | typ. | 3.6 | dB |
|  | $\overline{m_{\text {Dkoff }}}$ | < | 4.1 | dB |
| DK switch-on delay (note 1) |  | typ. | 750 | ms |
|  | $\mathrm{t}_{\mathrm{dDK}}{ }^{\text {n }}$ | < | 1000 | ms |
| DK switch-off delay (note 2) |  | > | 600 | ms |
|  | $t_{\text {dDKoff }}$ | typ. | 750 | ms |
|  |  | < | 1000 | ms |

## Notes

1. Sequence for measuring switch-on delay times ( $t_{\text {don }}$ )
a) Nominal BK or DK input signal at pin 13: $\mathrm{V}_{\mathrm{i}(\mathrm{p}-\mathrm{p})}=8 \mathrm{mV} ; \mathrm{f}=57 \mathrm{kHz}$; modulation-on.
b) Pin 4 of the BK detector (pin 16 of the DK detector) is switched to ground to cause a low signal at the SK output at pin 3 (DK output at pin 2).
c) $t_{\text {don }}$ commences when the ground connection is removed from pin 4 (pin 16) as the positive-going $V_{o B K}$ signal at pin 5 ( $\mathrm{V}_{\mathrm{oDK}}$ signal at pin 15) crosses zero.
$t_{\text {don }}$ ends when the positive-going edge of the SK output arrives at pin 13 (DK at pin 2).
2. Sequence for measuring switch-off delay times ( $\mathrm{t}_{\text {doff }}$ )
a) Nominal operating conditions as in note 1 .
b) $t_{\text {doff }}$ commences when the input is switched off as the negative-going $\mathrm{V}_{\mathrm{oBK}}$ signal at pin 5 ( $\mathrm{V}_{\mathrm{oDK}}$ signal at pin 15) crosses zero.
$t_{\text {doff }}$ ends when the negative-going edge of the SK output arrives at pin 3 (DK at pin 2).

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| transmissions | TDA1579T |



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| transmissions | TDA1579T |



Fig. 2 BK signal voltage at pin 5 as a function of frequency.


Fig. 3 DK signal voltage at pin 15 as a function of frequency: $f_{0}=125 \mathrm{~Hz} ; Q \approx 18$.


Fig. 4 Control characteristic of the SK amplifier at $\mathrm{V}_{\mathrm{P}}=8.5 \mathrm{~V}, \mathrm{~m}_{\mathrm{BK}}=60 \%$ and $\mathrm{Q}_{\mathrm{L}}=70$.

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## FILTER INFORMATION

## Gain

Amplifier conditions: $G_{0} \gg G_{v}$ and $G_{0} \gg 2 \cdot Q^{2}$



|  | GENERAL EQUATION | $\mathrm{C} 1=\mathrm{C} 2=\mathrm{C}$ | $\begin{gathered} C 1=C 2=C \\ R 2 \ll R 1 \end{gathered}$ |
| :---: | :---: | :---: | :---: |
| Resonance frequency | $\omega_{\mathrm{r}}=\frac{1}{\sqrt{\frac{\mathrm{R} 1 \cdot \mathrm{R} 2}{\mathrm{R} 1+\mathrm{R} 2} \cdot \mathrm{R} 3 \cdot \mathrm{C} 1 \cdot \mathrm{C} 2}}$ | $\frac{1}{C \sqrt{\frac{R 1 \cdot R 2}{R 1+R 2} \cdot R 3}}$ | $\frac{1}{\mathrm{C} \sqrt{\mathrm{R} 2 \cdot \mathrm{R} 3}}$ |
| Gain at $\omega=\omega_{r}$ | $-G_{v r}=\frac{C 2}{C 1+C 2} \cdot \frac{R 3}{R 1}$ | $\frac{1}{2} \cdot \frac{R 3}{R 1}$ | $\frac{1}{2} \cdot \frac{R 3}{R 1}$ |
| Quality | $Q=\frac{\sqrt{C 1 \cdot C 2}}{\mathrm{C} 1+\mathrm{C} 2} \cdot \sqrt{\frac{\mathrm{R} 3(\mathrm{R} 1+\mathrm{R} 2)}{\mathrm{R} 1 \cdot \mathrm{R} 2}}$ | $\frac{1}{2} \sqrt{\frac{R 3(\mathrm{R} 1+\mathrm{R} 2)}{\mathrm{R} 1 \cdot \mathrm{R} 2}}$ | $\frac{1}{2} \cdot \frac{R 3}{R 2}$ |

## Recommended components

C1, C2 metallized polycarbonate film (MKC) capacitors; $\pm 5 \%$
and
R1, R2, R3 metal film (MR) resistors; $\pm 2 \%$
or
C1, C2 metallized polyester film (MKT) capacitors; $\pm 5 \%$
and
R1, R2, R3 carbon film (CR) resistors; $\pm 2 \%$

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## PACKAGE OUTLINES

DIP18: plastic dual in-line package; 18 leads ( $\mathbf{3 0 0}$ mil)


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\underset{\max .}{A}$ | $\begin{gathered} \mathbf{A}_{\mathbf{1}} \\ \text { min. } \end{gathered}$ | $\mathbf{A}_{2}$ max. | b | $\mathrm{b}_{1}$ | $\mathrm{b}_{2}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathbf{e}_{1}$ | L | $\mathrm{M}_{\mathrm{E}}$ | $\mathbf{M}_{\mathrm{H}}$ | w | $\begin{gathered} \mathrm{Z}^{(1)} \\ \max . \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 4.7 | 0.51 | 3.7 | $\begin{aligned} & 1.40 \\ & 1.14 \end{aligned}$ | $\begin{aligned} & 0.53 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 1.40 \\ & 1.14 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 21.8 \\ & 21.4 \end{aligned}$ | $\begin{aligned} & 6.48 \\ & 6.20 \end{aligned}$ | 2.54 | 7.62 | $\begin{aligned} & 3.9 \\ & 3.4 \end{aligned}$ | $\begin{aligned} & 8.25 \\ & 7.80 \end{aligned}$ | $\begin{aligned} & 9.5 \\ & 8.3 \end{aligned}$ | 0.254 | 0.85 |
| inches | 0.19 | 0.020 | 0.15 | $\begin{aligned} & 0.055 \\ & 0.044 \end{aligned}$ | $\begin{aligned} & 0.021 \\ & 0.015 \end{aligned}$ | $\begin{aligned} & 0.055 \\ & 0.044 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 0.86 \\ & 0.84 \end{aligned}$ | $\begin{aligned} & 0.26 \\ & 0.24 \end{aligned}$ | 0.10 | 0.30 | $\begin{aligned} & 0.15 \\ & 0.13 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.31 \end{aligned}$ | $\begin{aligned} & 0.37 \\ & 0.33 \end{aligned}$ | 0.01 | 0.033 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |  |
| SOT102-1 |  |  |  |  | $-93-10-14$ |  |

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DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\underset{\max }{\mathrm{A}}$ | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $\mathrm{L}_{\mathrm{p}}$ | Q | v | w | y | $\mathrm{Z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 2.65 | $\begin{aligned} & 0.30 \\ & 0.10 \end{aligned}$ | $\begin{aligned} & 2.45 \\ & 2.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 13.0 \\ & 12.6 \end{aligned}$ | $\begin{aligned} & 7.6 \\ & 7.4 \end{aligned}$ | 1.27 | $\begin{aligned} & 10.65 \\ & 10.00 \end{aligned}$ | 1.4 | $\begin{aligned} & 1.1 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 1.1 \\ & 1.0 \end{aligned}$ | 0.25 | 0.25 | 0.1 | $\begin{aligned} & 0.9 \\ & 0.4 \end{aligned}$ | $8^{\circ}$ |
| inches | 0.10 | $\begin{aligned} & 0.012 \\ & 0.004 \end{aligned}$ | $\begin{aligned} & 0.096 \\ & 0.089 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & \hline 0.51 \\ & 0.49 \end{aligned}$ | $\begin{aligned} & \hline 0.30 \\ & 0.29 \end{aligned}$ | 0.050 | $\begin{aligned} & 0.419 \\ & 0.394 \end{aligned}$ | 0.055 | $\begin{aligned} & 0.043 \\ & 0.016 \end{aligned}$ | $\begin{aligned} & 0.043 \\ & 0.039 \end{aligned}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.035 \\ & 0.016 \end{aligned}$ | $0^{\circ}$ |

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |  |
| SOT163-1 | $075 E 04$ | MS-013AC |  |  | - |  |

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## SOLDERING

## Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398652 90011).

## DIP

## Soldering by dipping or by wave

The maximum permissible temperature of the solder is $260^{\circ} \mathrm{C}$; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $\mathrm{T}_{\text {stg max }}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

## Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V ) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

## SO

## Reflow soldering

Reflow soldering techniques are suitable for all SO packages.
Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to $250^{\circ} \mathrm{C}$.
Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at $45^{\circ} \mathrm{C}$.

## Wave soldering

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is $260^{\circ} \mathrm{C}$, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than $150^{\circ} \mathrm{C}$ within 6 seconds. Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V ) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and $320^{\circ} \mathrm{C}$.

Decoder for traffic warning (VWF) radio

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values |  |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |  |
| Application information | Where application information is given, it is advisory and does not form part of the specification. |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

